

At RISO, green is more than just a color.

It is a commitment to the long-term sustainability of the environment through responsible practices and processes.



By combining economical printing with industry leading reliability, RISO makes Green make sense in all things Green — from the environment to dollars. Today's students deserve a future with clear skies, open fields and enough energy for their great-grandchildren. RISO has always worked to reduce our carbon footprint and do all the right things to ensure the future for generations to come. In fact, when comparing 100,000 copies, the RISO machine saves 2,660 kWh per month, resulting in 91 percent less CO₂ emissions per month over a copier.

RISO's digital duplicators are ENERGY STAR certified and all of our products result in cost savings to schools and businesses, helping keep tight budgets in line.



Live...Print...Save
GREEN
RISO

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See why RISO is ranked as the greenest office products company in an IT Strategies survey. Check out the difference RISO can make on the environment by using the calculator at us.riso.com/green.

♻️ Printed on recycled paper using soy-based inks.



Save the Planet...and Your School

Overheating isn't good for your body and it's not good for your copier — or the environment. Copiers consume the most energy of all types of office equipment, but at RISO, our digital printers and duplicators do not need high heat, high pressure or high-voltage electronics to work. We keep it cool so that the machine, the room — and you — don't overheat.

Keeping it Cool



Save the Earth



RISO's digital duplicators and full color printers are the superheroes of the office equipment world.

Without heat emissions, equipment reliability is increased and lifespan extended. Together, this reduces the material that ends up in landfills and reduces the number of hazardous materials that can contaminate the environment. Our waste-reducing features are many, including automatic duplexing, sleep and standby modes, ink reduction modes, paper-waste reduction mode, high-yield supplies and recyclable supplies packaging. Our products' durability means less e-waste ending up in landfills, and fewer fossil fuels and chemicals used in the manufacturing process.

A Breath of Fresh Air

Take a deep breath. Enjoy that fresh air filling your lungs thanks to RISO products, which contain no hazardous emissions.

So unless you like to inhale ozone, airborne toner particle emissions, silica dust, greenhouse gasses and other toxic fumes, you'll love RISO.



Additionally, most copiers, PCs and other electronic devices contain some hazardous materials in their construction. From selenium to cadmium, chromium to cobalt, and lead to polybrominated flame retardants, RISO stands out from the crowd by using none of these hazardous chemicals in the production process.

Low Energy

You don't want to be called low energy — ever. But our machines don't mind. That's because of the multitude of ways RISO saves energy. RISO products use far less electricity than toner-based technologies, but still offer full-color output. Standard features like auto power off and auto sleep modes help reduce energy consumption when the printers are not in use.



Because RISO digital duplicators employ a plate-based, ink-on-paper technology that eliminates the extreme heat and high power consumption required by photocopiers and toner-based printers, they offer an environmentally friendly alternative that also is significantly less expensive to operate. Our digital products are ENERGY STAR certified and all of our products result in cost-savings to schools and businesses, helping keep tight budgets in line. Just don't call them high energy.

Emissions Comparison



RISO DIGITAL DUPLICATOR

vs.

TRADITIONAL PHOTOCOPIER

When comparing 100,000 copies, the RISO machine **saves 2,660 kWh per month**, resulting in **91 percent less CO₂ emissions per month** over a copier. This graphic demonstrates the huge difference that RISO can make on your bottom line. Make the switch and save the planet...and your school.

10%

20%

30%

40%

50%

60%

70%

80%

90%

100%